



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASAP

D4379-1

Job Sheet 169834



Part No: D4379-1

Job Qty: 50 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 1/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		1/8/18	0.00	0.00	Start Up Machining-3		
100	Doosan	50 pcs		1/9/18	0.00	6.39	Doosan		
120	QC	50 pcs		1/9/18	0.00	0.00	QC8		B. 18-01-05
130	Packaging	50 pcs		1/9/18	0.00	0.00	Packaging3-2		AT
140	QC21-SA	50 Ea		1/9/18	0.00	0.00	QC21		JAN 08 2016

Part Op 100 - turn as per Dwg and folio FB057
Descriptions: 130 - LOCATION: WA002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304RO.750	3	31	0	0

M304 R 1.00

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.266Inches + 0.006 - 0.001	0.267 0.265	Diameter	
2	Wearplate	0.507Inches ± 0.010	0.506 0.497		
3	Wearplate	0.233Inches ± 0.010	0.232 0.223		
4	Wearplate	0.466Inches ± 0.010	0.465 0.456		
5	Wearplate	0.625Inches + 0.000 - 0.005	0.623 0.620		
6	Wearplate	0.200Inches ± 0.010	0.200 0.190		
7	Wearplate	0.438Inches ± 0.010	0.438 0.428		
8	Wearplate	0.030Inches ± 0.100	0.027 (0.070)		
9	Wearplate	45.000Degrees ± 0.000	45° 45.000	Angle	

DART
AEROSPACE
S028048

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Wearplate Cup

PART NO: D4379 – 1

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 01/03/18

Job No: 169834



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4379-1 Revision: Wearplate Cup														
140	QC21-SA	S028048	169834	50 Ea	0	S028048	WA002	Bin	Stock	1/3/2018	Issue Container			
Operation Totals:		1		50	0									
Part Totals:		1		50	0									
Part Number: M304R1.000 Revision: 304 Round Bar 1.00														
100	Receive Ft	S027992	169834	1 ft	0		MAT012		Stock	1/2/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		51	0									

Plex 1/8/2018 2:43 PM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					